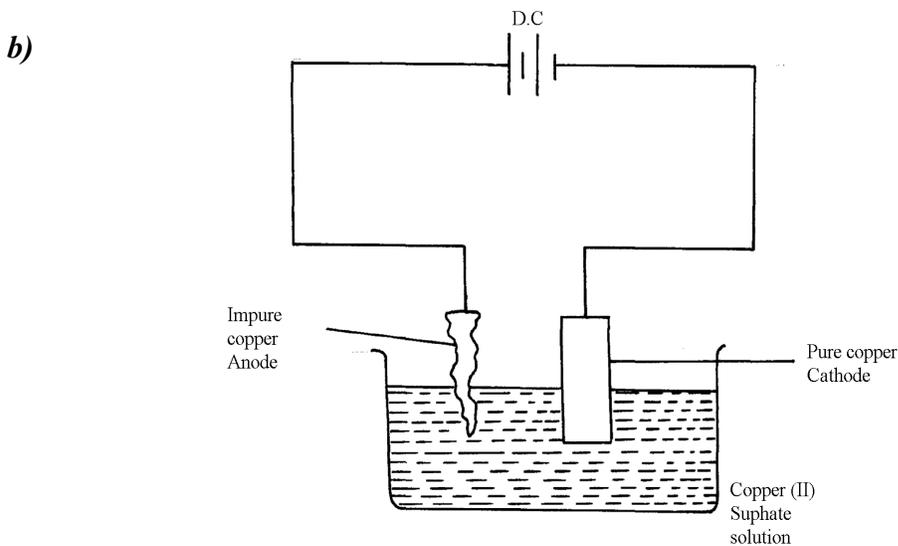


Metals

- chlorine gas would react with steel anode
 - Hood and steel gauze prevent chlorine sodium, from anode and cathode from mixing and reacting. Na
 - Sodium metal is less dense, floats on molten brine where it is siphoned out.
- $\text{SO}_2(\text{g})$ is produced as a by-product, this mixes with rain water producing acid rain which may corrode buildings and affect plants $\checkmark \frac{1}{2}$
 $\text{SO}_2(\text{g})$ is poisonous when inhaled $\checkmark \frac{1}{2}$
 - H_2SO_4 manufacture – to make use of $\text{SO}_2(\text{g})$
 - Manufacture of dry cells – make use of zinc
 - Production of iron sheets which are galvanized using zinc (Any one with an explanation)
 - Low density, does not corrode easily, ductile, malleable (Any 2 each $\frac{1}{2}$ mark)
- Aluminium is lighter/low density. (any)
It is a good conductor of electricity
- Stage 1 – oxidation; Coke is oxidized to CO $\checkmark \frac{1}{2}$
 - Stage 2 – Reduction: zinc is reduced to Zinc metal $\frac{1}{2}$
 - Stage 3;- Recycling stage; CO_2 is reduced to regenerate CO $\frac{1}{2}$
- Q is sulphur (IV) oxide $\text{SO}_2(\text{g})$. \checkmark



- Impure copper is the while pure copper is cathode. During electrolysis impure copper is purified and pure copper deposited on the cathode as shown in the half electrode reaction below;

CATHODE EQUATION:



- The cathode is therefore removed and replaced after an interval.

- I-I-I-tetrachloromethane /Tetrachloromethane
 - Chloric (I) acid
- Oxide of W has simple molecular structure while that of Z has giant ionic structure
- Froth floatation. $\checkmark 1$ (1 mk)
 - $\text{PbCO}_3(\text{s}) \rightarrow \text{PbO}(\text{s}) + \text{CO}_2(\text{g})$ (1 mk)
 - Making of pipes/lead acid accumulators. $\checkmark 1$ (any one)

9. a) bauxite ✓
b) Copper pyrites ✓

10. i)
ii) I It's uneconomic// Expensive// a lot of energy is required to produce this high temperature
II Addition of cryolite $\sqrt{1/2}$ mark

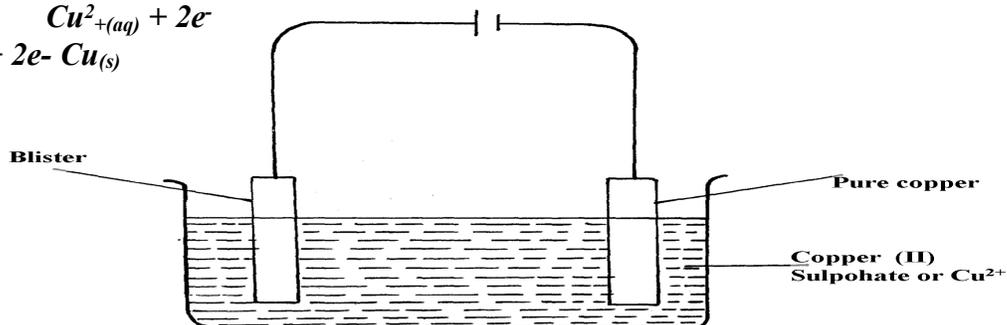
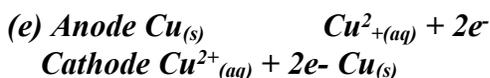
iii) The melting point is below 800 C $\sqrt{1/2}$ mark

11. (a) (i) Bauxite
(ii) Iron (III) Oxide₁
Silica (any one)
(b)(i) On the diagram
(ii) It is expensive /a lot of energy will be used¹
(iii) The ore is dissolved in cryolite (NaAlF₆) ✓ 1

12. (i) Bauxite – Al₂O₃. H₂O
(ii) Iron II oxide
- Silica
(iii) Being ionic, it is only an electrolyte in its molten state. Heating helps to melt it.
(iv) (a) – The two rods represent the anode.
- Cathode is the inner lining of the wall.
(b) As an impurity, lowering the melting point of aluminium oxide.
(c) Anode $2O_2(l) \rightarrow O_2(g) + 4e^-$
Cathode $Al^{3+} + 3e^- \rightarrow Al(l)$
d) – manufacture of household utensils
- making cables for electricity transmission
- making foils used as wrappers
- extraction of some metals e.g. manganese
- Making aeroplane parts

Describe how you would establish the presence of copper in the ore

13. (a) CuFeS₂
(b) Froth floatation
(c) $2CuFeS_{(s)} + 4O_2(g) + Cu_2S + 2FeO_{(s)} + 3SO_2(g)$
(d) Silica is added which reacts with iron (II) Oxide to form iron (II) silicate which forms part of slag or SiO₂ is added

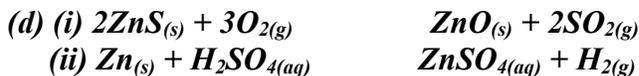


- (g) – Add HNO₃ to the ore
- Filter and place small portion of the filtrate into a test tube
Add NH₄OH until in excess – deep blue solution confirms the presence of Cu²⁺ ions
14. (a) (i) Gas Q- Carbon (II) Oxide

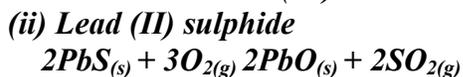
- (ii) *Liquid R- dilute sulphuric acid*
- (iii) *Residue S – excess Zinc metal*

(b) *Zinc blende*

- (c) (i) *To increase percentage of Zinc in the ore*
- (ii) *The ore is crushed, mixed with water and oil and then air is blown into the mixture.*



(e) (i) - *Lead (II) sulphate //Pbs*
 - *Silica //silicon (IV) oxide// SiO2*



(f) (i) $\frac{45 \times 250000}{100}$
 $= 112,500\text{g of ZnS}$

(ii) $\text{Rmm of ZnS} = (65.4 + 32) - 97.4\text{g}$

From the equation

The mole ration of Zn of ZnS: SO₂ = 1:1

97.4g of ZnS = 24dm³ of SO₂ at r.t.p

$112,500\text{g of ZnS} = \frac{112,500}{97.4} \times 24$

$= 27,720.73920\text{dm}^3 \text{ of SO}_2$

15. a) i) *Zinc Blende (Penalize for formula only)*
 ii) *Lead II Sulphide*

b) *It is concentrated by froth floatation where the ore is crushed or ground, a detergent added and the mixture agitated. Zinc sulphide floats and is collected*



d) *Zinc oxide is reduced by both carbon and carbon (ii) Oxide to zinc vapour. Lead (ii) Oxide is also reduced by both carbon and carbon (ii) Oxide to lead liquid*

Accept equations



e) $W = \text{Sulphur (vi) Oxide // SO}_{3(g)}$
 $M = \text{Conc. Sulphuric (Vi) acid // H}_2\text{SO}_{4(L)}$



- g) *The process is highly exothermic and heat produced boils the acid leading to acid mist which cannot be condensed easily because it is highly unstable*
 h) *The sulphur (iv) Oxide dissolves in water to form acid rain which corrodes buildings and affects aquatic life*

16. (a) *Purification and concentration.*
 (b) (i) *Bauxite*
 (ii) *Iron (III) Oxide /Silicon (IV) Oxide*
 (c) *On diagram*
 (d) *Lowers the melting point of the ore from 2015^oc – 900^oc.*

17.) $Q = It = 3 \times 10 \times 60 = 1800$
 $3F = 3 \times 96500c = 27g$
 $\therefore 1800c = \frac{1800 \times 27}{3 \times 96500}$
 $= \underline{0.16788g}$

18. a) *Zinc blende*

- b) i)
 I- *carbon IV oxide*
 II – *Dil sulphuric acid*
 III – *unreacted zinc*

ii) *To reduce zinc oxide to zinc metal*

iii) *Silica*

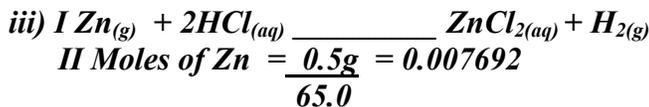
iv)



vi) $\frac{45}{100} \times 250 = 112.5 \times 1000 = 112500g$
 $= 112.5 \text{ Kg}$

- vii) – *Used to make brass*
 - *Used to make electrodes in dry cells*
 - *Galvanize iron sheets*

19. a) i) - *Effervescence, a colorless gas is produced*
 - *Grey solid dissolves, a colorless solution is formed*
 ii) *Nitric acid is a strong oxidizing agent. It will oxidize the hydrogen gas formed to form water instead*



Moles of HCL = $0.007692 \times 2 = 0.015384$

3 moles of HCL has 1000 cm^3

0.015384 moles has $\underline{0.015384 \times 1000 \text{ cm}^3}$

$$= 5.182\text{cm}^3$$

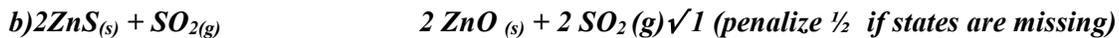
20. (a) P – Chlorine ($\frac{1}{2}$)
Q – Sodium ($\frac{1}{2}$)

(b) Prevent reaction between sodium and chlorine



21. (a) $\text{Pb}^{2+}(\text{l}) + 2e^- \quad \text{Pb}(\text{s})$ B.E $\checkmark \frac{1}{2}$
(b) S.S $\checkmark \frac{1}{2}$
(c) $\checkmark 1$

22. a) zinc blende $\checkmark \frac{1}{2}$
Calcium $\checkmark \frac{1}{2}$



23. a) Iron III hydroxide

b) Concentrated sodium hydroxide is added at 4 atm pressure to the Bauxite at 160C
 Al_2O_3 dissolves in the sodium hydroxide leaving the iron III oxide as a solid

24. a) i) The oxygen produced at the anode reacts with hot carbon to form carbon (iv) oxide hence corrodes it therefore needs replacement
ii) Graphite is inert and a poor conductor of heat hence helps to conserve heat
b) Aluminum has more number of valency electrons which are delocalized